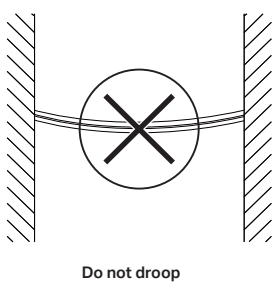
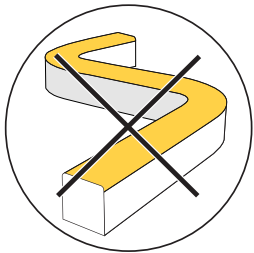
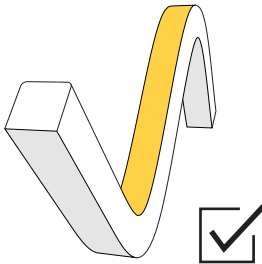
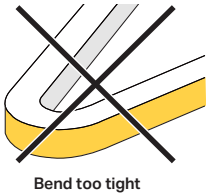
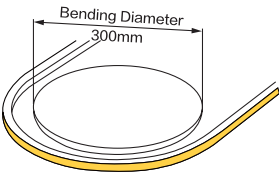
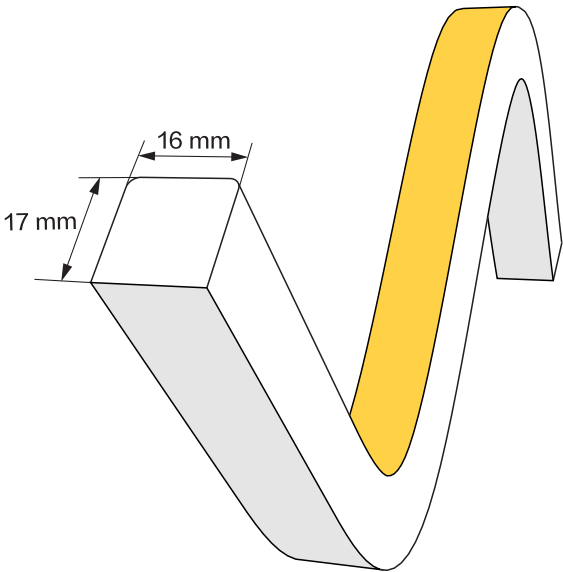
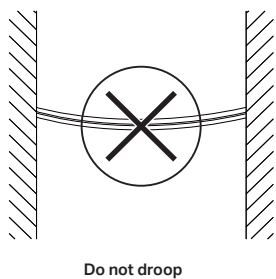
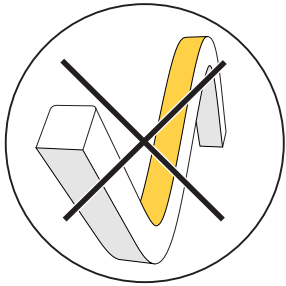
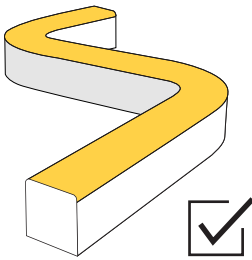
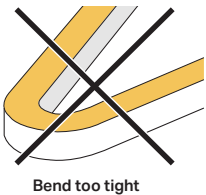
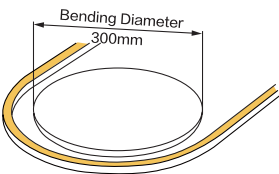
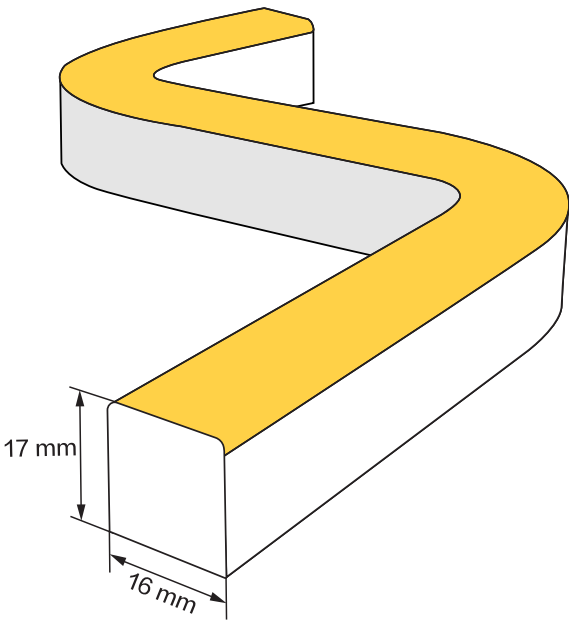


USER INSTRUCTION

ArcLED 16x17mm Top Bend Neon



ArcLED 16x17mm Side Bend Neon



1. The most suitable operation temperature shall be -40°C to 65°C .

⚠Please make sure that even during installation, the predetermined bending direction will never change. For WAVE 1617T, it's TOP bending only, and it can't be twisted or side bending; For WAVE 1617S, it's SIDE bending only, and it can't be twisted or top bending.

3. Shall not be bent sharply and it may cause product damage.

4. The minimum bending diameter is
ARC-1617-96-24-TB : Top bending 300mm
ARC-1617-96-24-SB: Side bending 300mm, over bending will damage and void any warranty.

5. During the installation, the ARC-1617-96-24-TB / ARC-1617-96-24-SB can not be:

- Twisted -Dropped
- Bent at a 90° angle or bent at all
- Sagging/Hanging down

6. For installation:

- SUBMERSION: Only the designated PC profile is approved.
- NOT FOR SUBMERSION: All profiles may be used.

7. Install the product into profile carefully and correctly, taking out and re-assembling will most likely cause the product damaged.

8. ARC-1617-96-24 is designed for permanent submersion. To ensure continued integrity of the waterproof seal: -The product's structure must not be compromised during installation.

-Do not strike, impact, or puncture the silicone surface with sharp objects or tools.

All LED light are warranted to be free from defects in product

9. While the product is rated IP69, the following precautions are recommended during high-pressure cleaning in pool environments:

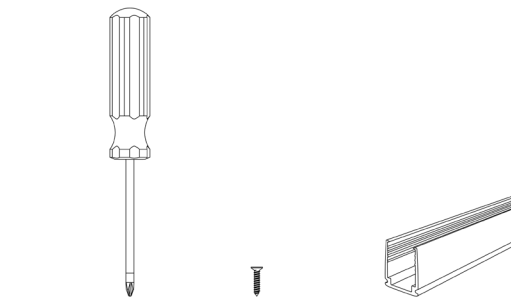
- Water jet pressure must be maintained below 7.5 MPa.
- Do not direct the jet at the same point for more than 3 minutes continuously.

Warranty:

- All LED light are warranted to be free from defects in product itself from the date of purchase.
- Within this period, we, at its sole option, repair or replace any components which fail from correct use. Such repairs or replacement will be made at no charge to the customer for parts only, provided that the customer shall be responsible for transportation cost of the goods.
- This warranty does not cover failures due to abuse, misuse, improper handling, act of nature, negligence, normal wear, accidental damage, modifications or repairs made by the purchaser or incorrect voltage conditions.

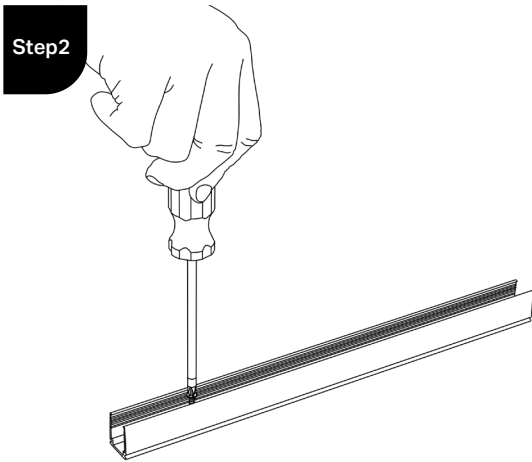
PC Profile: ARC-1617-96-24 [SUBMERSION & OUTDOOR]

Step1



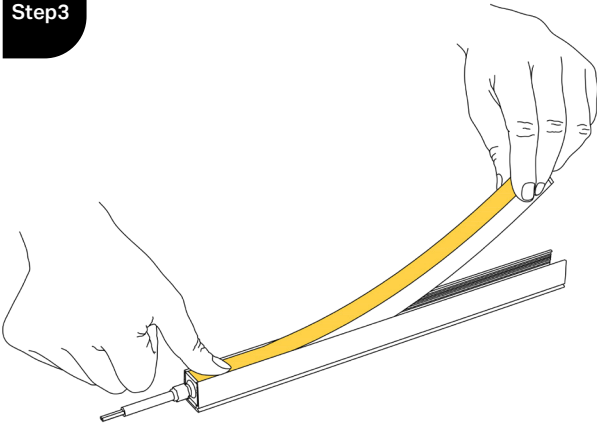
Preparation: Gather all tools and materials.

Step2



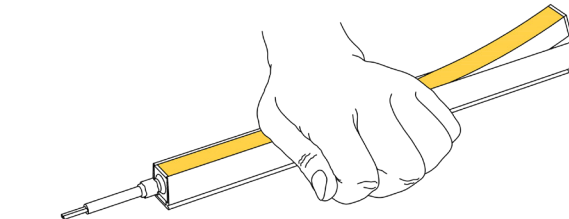
Use screws to secure the profile to the needed installation surface.

Step3



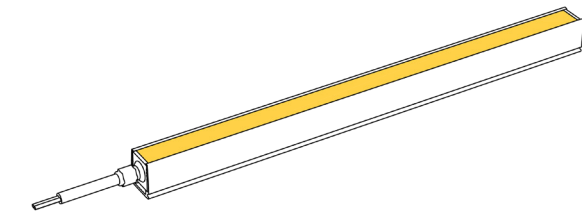
Use your thumb to first fix the starting end of the strip (with wires).

Step4



Use your palm to gradually press the Neon strip into the profile.

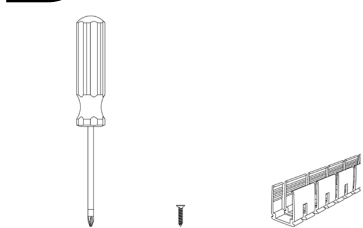
Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure).

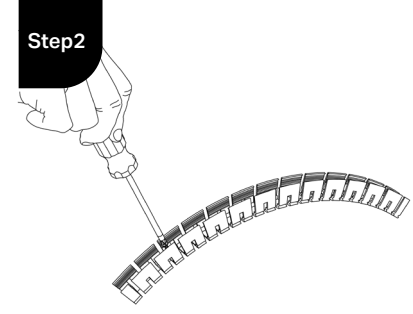
PC Profile: ARC-1617-1M-BP [SUBMERSION & OUTDOOR]

Step1



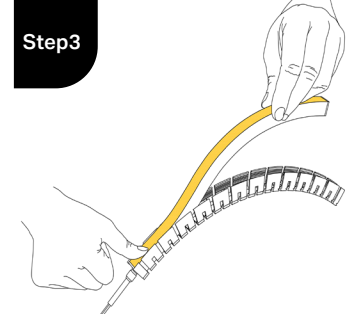
Preparation: Gather all tools and materials.

Step2



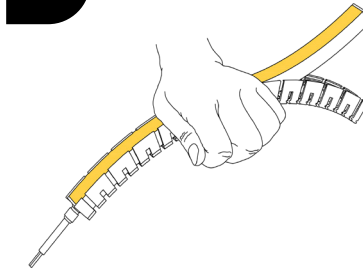
Select the curved installation surface. Bend the profile to fit tightly against the surface and secure it with screws.

Step3



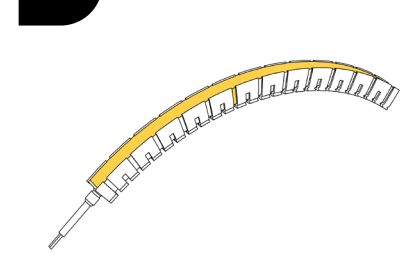
Use your thumb to first fix the starting end of the strip (with wires).

Step4

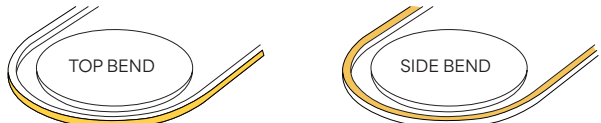


Use your palm to gradually press the Neon strip into the profile.

Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure)



TOP BEND

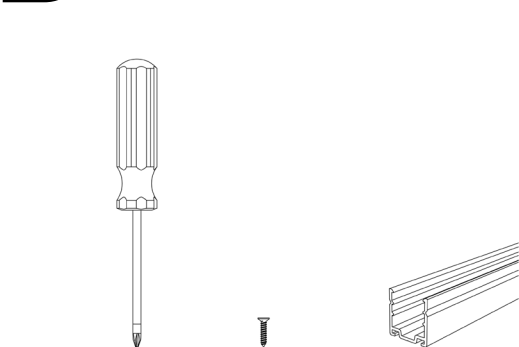
SIDE BEND



The minimum bending diameter of **ARC-1617-1M-BP** is 300mm for vertical bending and 300mm for horizontal bending.

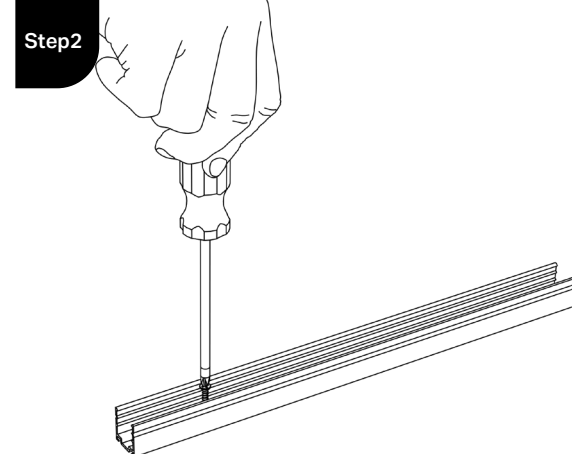
Aluminium Profile: ARC-1617-1M-P [OUTDOOR ONLY]

Step1



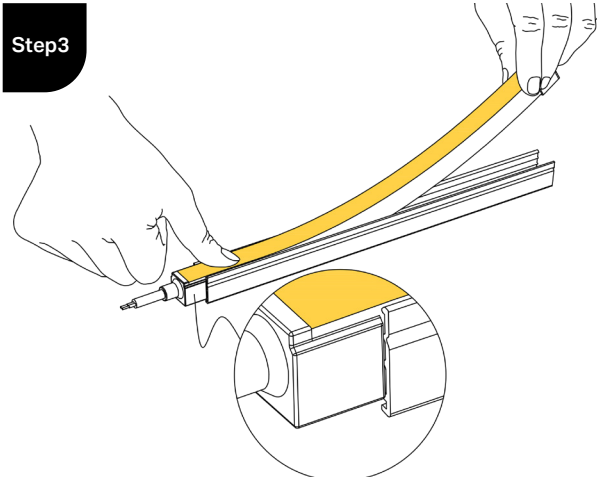
Preparation: Gather all tools and materials.

Step2



Use screws to secure the profile to the needed installation surface.

Step3



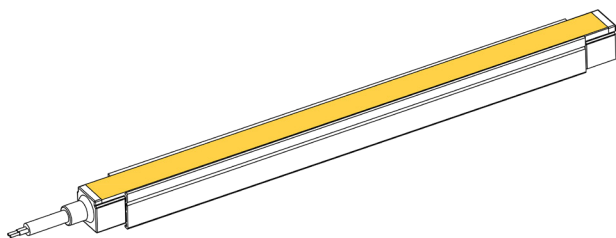
Use your thumb to first fix the starting end of the strip (with wires). Make sure the strip endcaps are outside the profile.

Step4



Use your palm to gradually press the Neon strip into the profile.

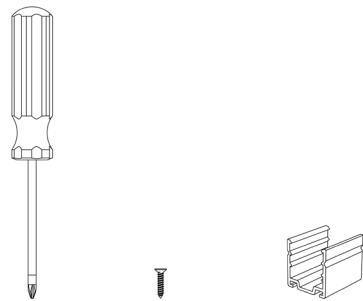
Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure).

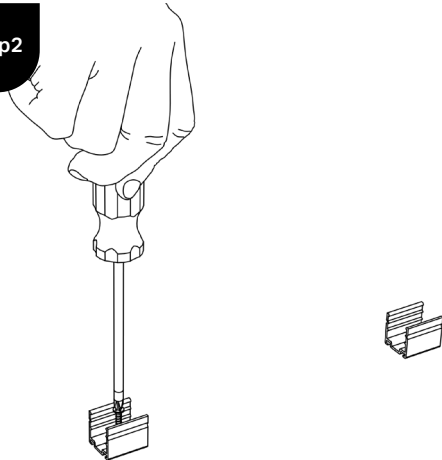
Mounting Clips: ARC-1617-MC[OUTDOOR ONLY]

Step1



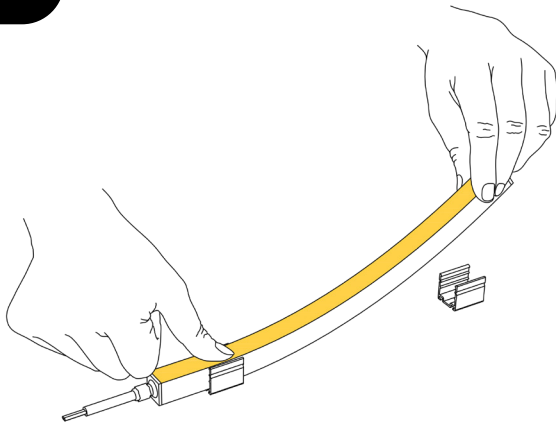
Preparation: Gather all tools and materials.

Step2



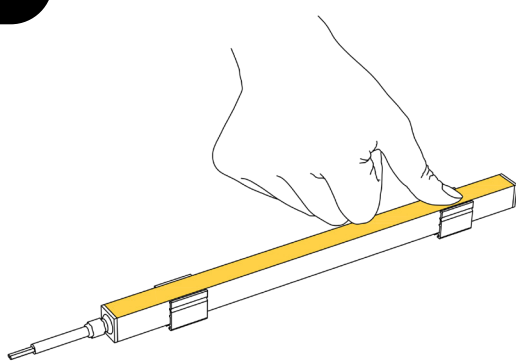
Use screws to secure the profile to the needed installation surface.

Step3



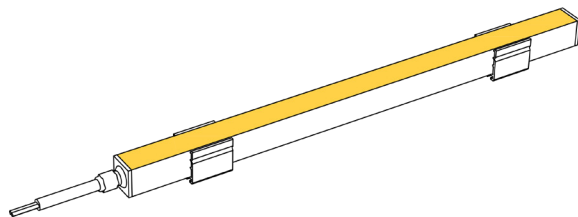
Use your thumb to first fix the starting end of the strip (with wires).

Step4



Use your palm to gradually press the Neon strip into the profile.

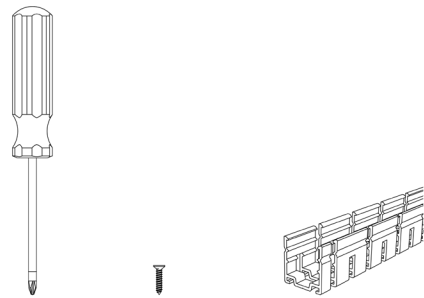
Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure).

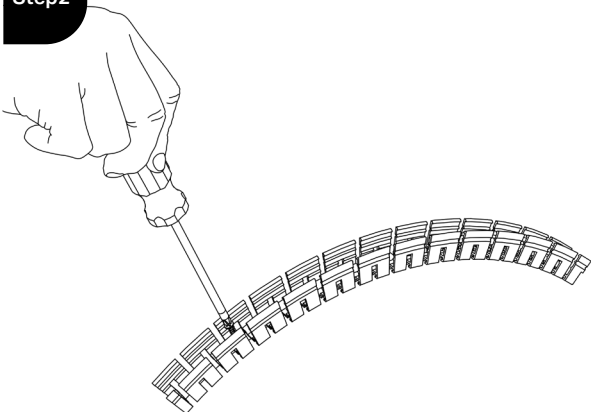
Aluminium Profile: ARC-1617-1M-BP [OUTDOOR ONLY]

Step1



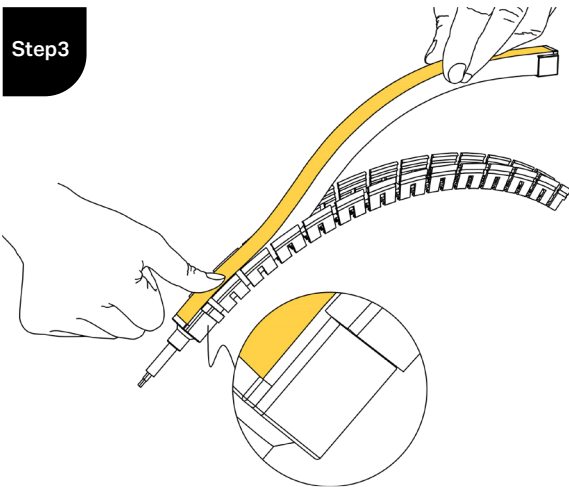
Preparation: Gather all tools and materials.

Step2



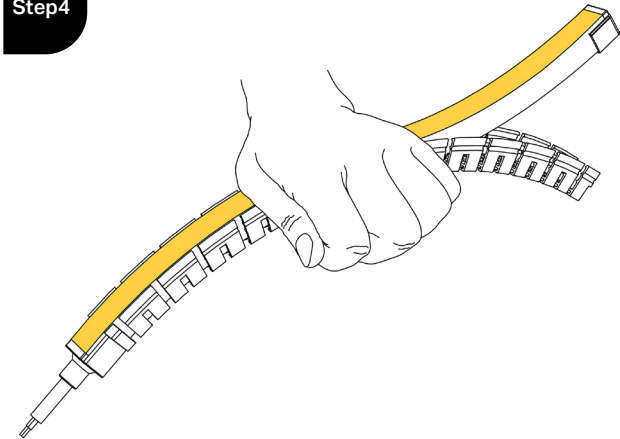
Select the curved installation surface. Bend the profile to fit tightly against the surface and secure it with screws.

Step3



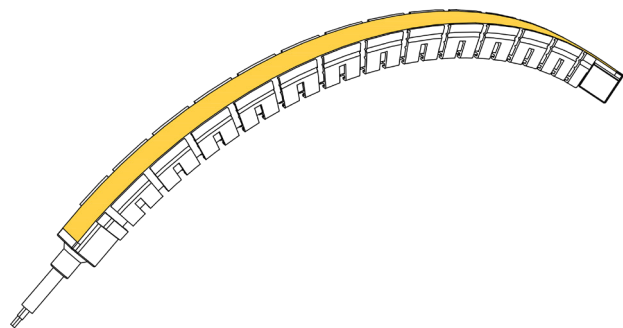
Use your thumb to first fix the starting end of the strip (with wires). Make sure the strip endcaps are outside the profile.

Step4

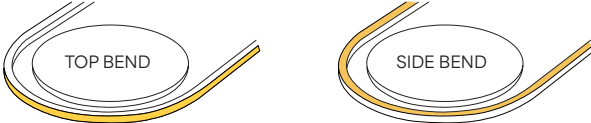


Use your palm to gradually press the Neon strip into the profile.

Step5



Ensure that the strip is parallel to the profile and installed smoothly in place (as shown in the figure).



! The minimum bending diameter of **ARC-1617-1M-BP** is 600mm for vertical bending and 600mm for horizontal bending.